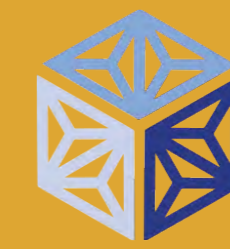




Threa-D Printing Tunable Bistable Mechanisms



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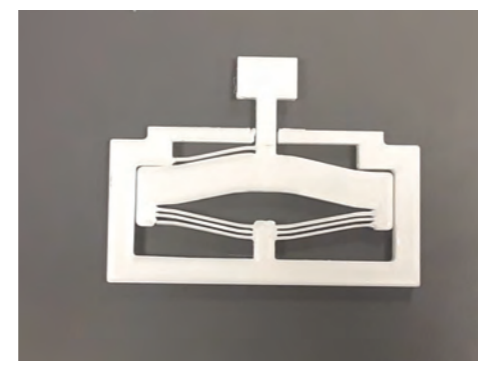
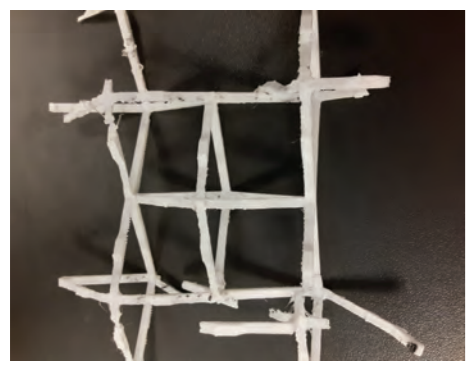
Problem

Creating artifacts with integrated functionality is challenging for hobbyists, because:

- Thin flexible elements, i.e., **flexures**, do not scale well.
- They are not easily and richly **modifiable**.

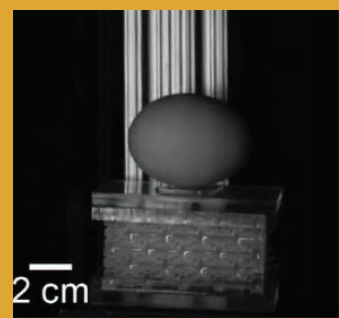
We introduce versatile post-fabrication tuning to robust bistable mechanisms using **threads** and **sliders**.

We discuss the fulfillment of various **motion**, **size**, and **stiffness** requirements.

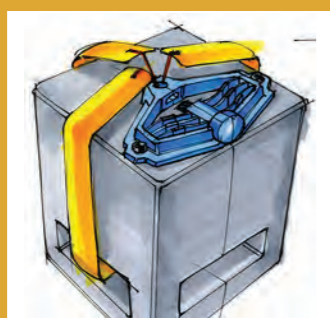


Background

Bistable mechanisms have two positions where no input energy is required to maintain them.



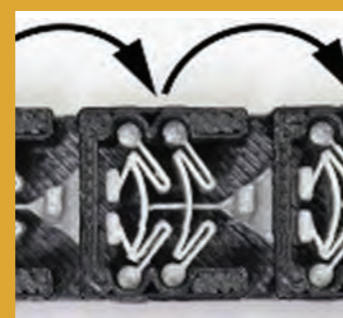
[1] Energy Absorption



[2] Energy Release

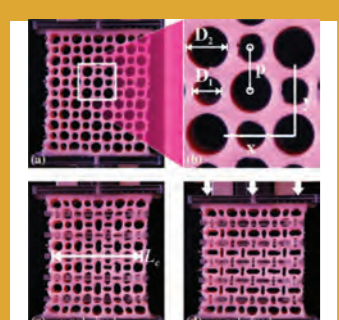


[3] Switches

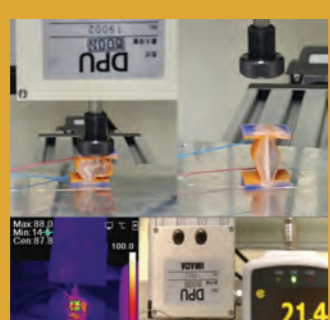


[4] Signal Propagation

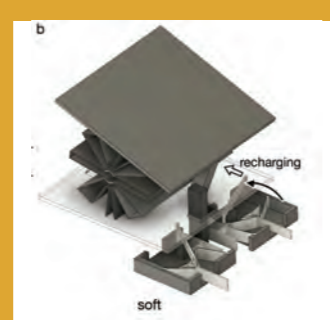
Tunable mechanisms are modifiable post-fabrication.



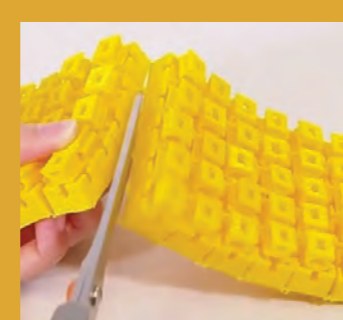
[5]



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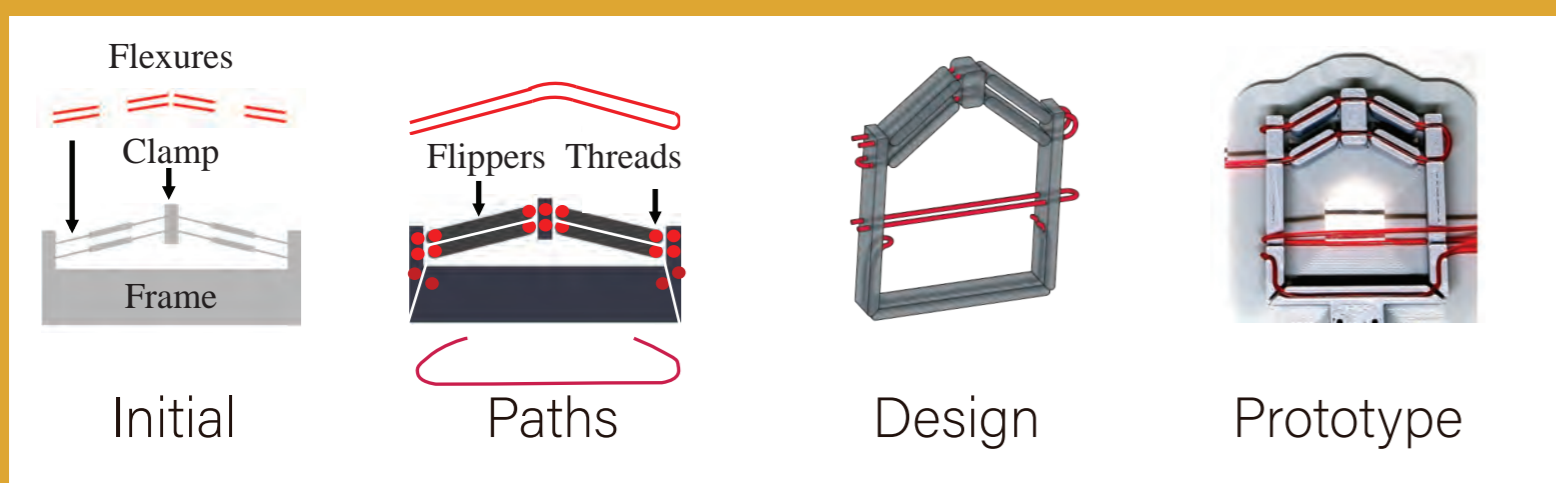


[8]

Goal: Tuning Versatility and Accessibility

Approach

Threads and **sliders** allow robust functioning in different sizes, and affordable, quick, and versatile tuning



References

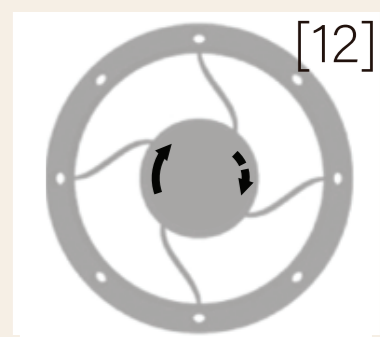
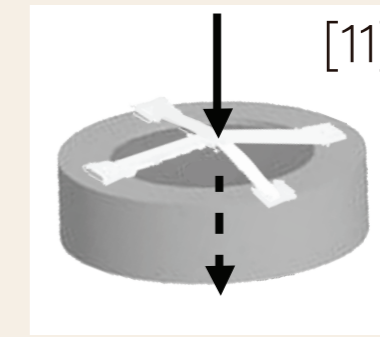
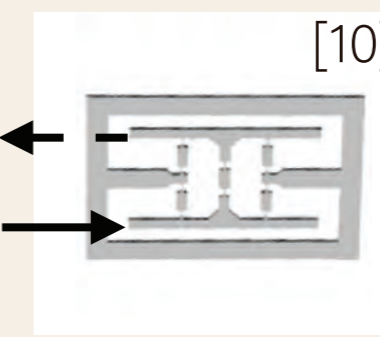
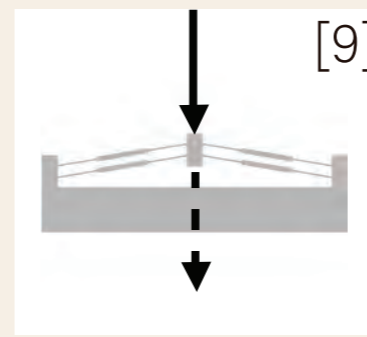
[1] Shan et al., 2015
 [2] Zirbel et al., 2016
 [3] Gong et al., 2021
 [4] Ion et al., 2017
 [5] Florijn et al., 2014
 [6] Tokuda et al., 2023
 [7] Jiang et al., 2023
 [8] Yang et al., 2022
 [9] Zirbel et al., 2016
 [10] Merkle et al., 2018
 [11] Follador et al., 2015
 [12] Pan et al., 2022

[Info] <https://atpanot.bitbucket.io/>

Requirements

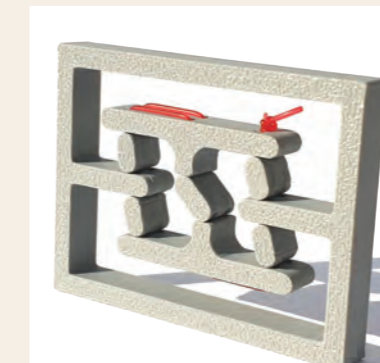
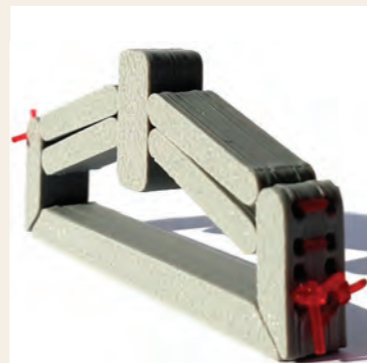
• Motion

Existing Designs



• Robustness

Threaded Designs

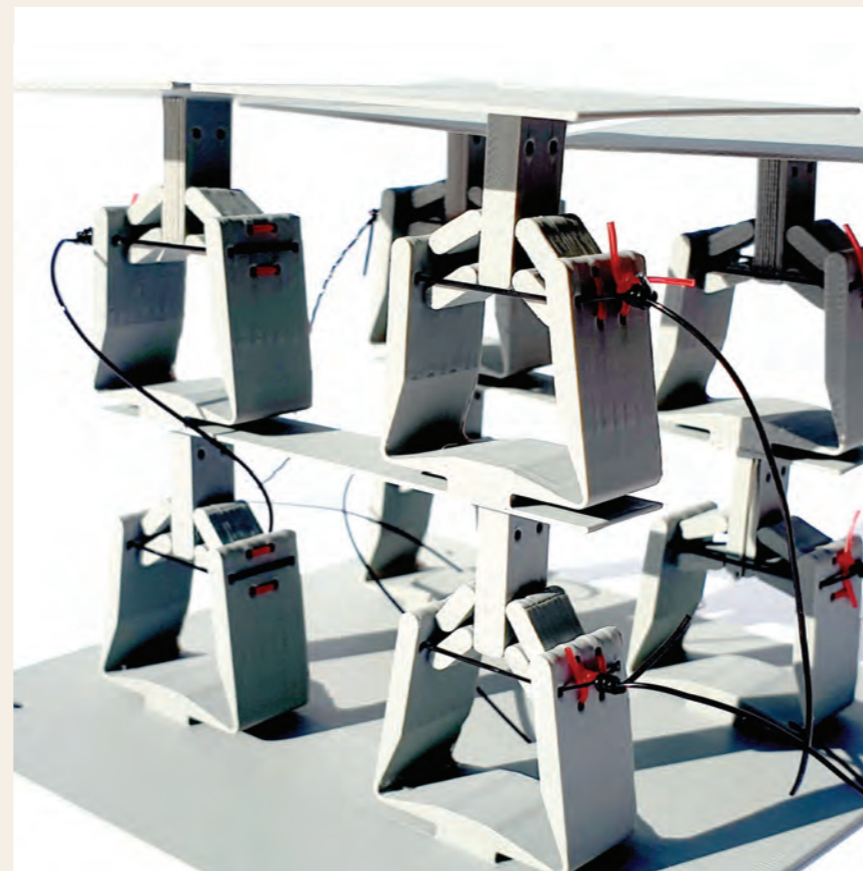


• Stiffness

The diagram shows a large frame with various tuning options:

- Frame**: A large rectangular frame with a width of 20 cm.
- Size**: A smaller frame with a width of 5 cm and a height of 1 cm.
- Shape**: Three different frame shapes are shown, each with a width of 5 cm.
- Tuning**: Three different tuning mechanisms are shown:
 - Continuous Levels**: A mechanism with a slider.
 - Discrete Levels**: A mechanism with a dial.
 - Reset/Monostability**: A mechanism with a reset button.

Compositions



Metamaterial



Dial



Switch



Discussion

- +**
 - Hobbyist machinery
 - Adaptation for various requirements
 - Functionality tuning
- - Manual design and fabrication
 - Lack of synchronization
 - Out-of-plane motion
 - Friction